

INTERNATIONAL PAPER - PINE BLUFF MILL
PINE BLUFF, ARKANSAS

International Paper - Pine Bluff Mill of Pine Bluff, Arkansas is a fully integrated pulp and paper mill that makes coated publication papers and bleached paperboard from both virgin and recycled waste paper fiber. It is certified to ISO 14001.

ENVIRONMENTAL
PERFORMANCE

Past Accomplishments

International Paper - Pine Bluff Mill has demonstrated its commitment to environmental performance through reducing emissions of air toxics and hazardous solid waste. Since 1999 the facility has:

- **Reduced chlorine dioxide emissions** by 96.5% through installing a weak wash/white liquor sweetening system for the bleach plant scrubber system.
- **Reduced hazardous waste** by 64% through converting to non-hazardous lamps, recovering and reusing solvents, and implementing improved disposal practices for hazardous and nonhazardous waste.

Future Commitments

International Paper - Pine Bluff Mill is working to reduce solid waste, COD and BOD discharges to water, and hazardous materials use. By 2004 the facility will:

- **Reduce solid waste** 12.5% by beneficial land application of waste fiber, boiler ash, and other solid waste materials.
- **Reduce COD discharges to water** (non-lime soda) by 9% through monitoring mill sewer soda content, improved management/process operator communication, and process and operating proficiency optimization.
- **Reduce BOD discharges to water** by 16% through reducing discharges of organic material to the mill sewer by increasing sewer monitoring and immediate maintenance response to process equipment.

AT A GLANCE:

Industry Sector:	SIC 2611
Business:	Makes paper and paperboard more than 1000
Employees:	Reduced emissions of air toxics
Accomplishments:	Reduced hazardous waste
Commitments:	Reduce total solid waste
	Reduce COD discharges to water
	Reduce BOD discharges to water
	Reduce hazardous materials use
Address:	5201 Fairfield Road
	Pine Bluff, AR 71611

- **Reduce hazardous materials use** (lime) by 23% through process and operating optimization.

COMMUNITY OUTREACH

IP - Pine Bluff Mill identifies and responds to community concerns through semi-annual meetings of its community advisory committee. It also uses the committee to inform the community of important matters that affect it and will distribute the facility's annual performance report through the committee as well.